



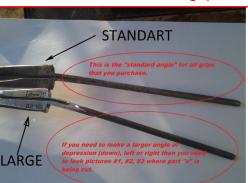
base should not ex cm - 2.5 cm (best is 2cm

Pic. #1-2. This part of the blade which should go inside the grip must be straight as possible. If this part of the blade is curved or bended then it will not go well inside the grip. For WorldCup and MasterGrip. End of the blade (w. circle) should be sharpened for best direction of a grip.

Pic. #3. If a square base of the blade is larger than 1/4 inches then you need to sand it up to 6 mm. Best example is Allstar.Lenght 2cm



Pic. #4. Angles can be sanded as well so the grip will fit well. Best example is Allstar or Uhlmann. Do it so.

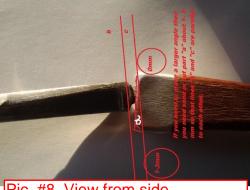




When you finish, try to insert grip. If need to bend the blade for best direction use wise. Don't use grip to bend the blade. Pic. #5-6. Your grip has a standard angle. If you need to make a larger angle of depression (down), left or right then you need to look following pictures #7, #8, #9 where part "a" is cut.



Pic. #7. View from bottom.



Pic. #8. View from side.



Pic. #9. View from top.

If you need to make a larger angle then you need to sand or cut part "a" about 1-3 mm so that lines "b" and "c" are parallel to each other.



Pic. #10. View from bottom.



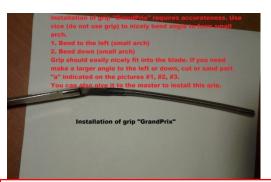
Pic. #11. View from side.

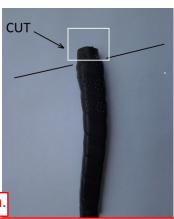


Pic. #12. View from top.

This is the correct installation. Lines "b" and "c" are parallel to each other and the line of the blade "b" as well.







Plc. #13 - GrandPrix. View from top. Pic. #14 - GrandPrix. View from bottom.

Pic. #15. Before installing the grip cut with a sharp tool the extra rubber part up to the square metal.

Instructions for Cherry, World Cup and Master Grip

- 1. Your grip made of special hard wood (specification B, A, P and Exotic) Do not use grip to bend blade (angulation). You can break it. Use only vice. Please follow instructions according to pictures.
- 2. Part of the blade that should go inside the grip, must be straight as possible. Look at the picture labeled as straight angle #1 and #2. The end of a blade should be sharpened for best direction of a grip (Pic #1) in w.circl
- 3. If you need to sand or grind a square base of a blade then please do so. Square base should be 6 mm x 6 mm or less than 6 mm and length 2cm. (Pic #3) Some blade brands have larger base (ex. Prior, Vniti or other). Ideal blades are Allstar (BF), Uhlmann (BF). Look pictures labeled as square base #3 and #4.
- 4. Try to insert the grip. If need to bend slightly the blade for best direction use wise. Don't use grip to bend the blade. You can brake it. Your grip had a "Standard angle" (left and down). Please look at the pictures labeled as standard angle #5 and #6.
- 5. If you need to make a larger angle of depression (down), left or right (pic. #5, #6 large) please follow instruction according to pictures #7 (view from bottom), #8 (view from side) #9 (view from top)
- 6. On the following pictures labeled as correct installation #10, #11 and #12 are shown correct installation.
- 7. If you cannot do it, and you do not have vice, please give it to the master of your club, us by sending on our address, or fencing shop Absolute Fencing Gear. You can send your blade, we will do it professionally and will last long time.

Instructions for GrandPrix

- 1. Your grip made of special hard wood (specification M and Exotic). Do not use grip to bend blade (angulation). You can break it. Use only vice. Please follow instructions according to pictures labeled #13 and #14. The rest is the same as Cherry, World Cup and Master Grip.
- 2. Before installing the grip cut the extra rubber part with a sharp tool. Shown in square. (Pic. #15).
- 3. If you need to sand or grind a square base of a blade then please do so. Square base should be 6 mm x 6 mm or less than 6 mm and length 2cm. Some blade brands have larger base (ex. Prior, Vniti or other). Ideal blades are Allstar (BF), Uhlmann (BF). (Pic. #3 - #4) The end of a blade should be sharpened for best direction of a grip (Pic #1) in white little circle.
- 4. Use vice (do not use grip) to form small arch. Bend to the right (pic #13) and down (pic #14). Grip should nicely fit into the blade.
- 5. Your grip had a "Standard angle" for GrandPrix (left and down). Please look at the picture.
- 6. If you need to make a larger angle of depression (down), left or right please follow instruction according to pictures #7 (view from bottom), #8 (view from side) #9 (view from top).
- 7. On the following pictures #10, #11 and #12 are shown correct installation.
- 8. If you cannot do it, and you do not have vice, please give it to master or fencing shop Absolute Fencing Gear.

Instructions for Saber Grips

- 1. Your grip made of special hard wood (specification M and Exotic). Do not use grip to bend blade (angulation). You can break it. Use only vice. Please follow instructions.
- 2. Bend the blade on the vice left and down the way you want it. This part of the blade should be straight. Then grip will fit nicely.
- 3. If you cannot do it, and you do not have vice, please give it to master or fencing shop Absolute Fencing Gear. Instruction to install pommel.

Hold grip in left hand closely as possible to the pommel, and twist with the right hand. (for right handed). For lefthanded is opposite.